

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>046.55380ZN</b>	<b>L.21/00322/29 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>5,5X38</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	8,00	7,82-7,90	10	0
WIDTH ACROSS CORNERS	8,71 MIN.		8,95-9,06	10	0
HEAD THICKNESS	5,15	5,45	5,23-5,29	10	0
WASHER DIAMETER	10,00	11,00	10,24-10,50	10	0
WASHER THICKNESS	1,00	1,10	1,10-1,15	10	0
MAJOR DIAMETER	5,28	5,46	5,38-5,40	10	0
MINOR DIAMETER	4,08		4,03-4,09	10	0
THREAD ANGLE	60°		55°-56°40'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	4,80 MAX		4,59-4,62	10	0
DRILLING POINT LENGHT	15,00	15,50	15,01-15,25	10	0
TOTAL LENGHT	36-75	39,25	37,15-37,35	10	0
TORSION	102KGF-CM MIN.		155-160	10	0
DRILLING TIME	11 SEC MAX		7,2-7,7	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	UNDERCUT		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°VC069	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	80	13	6	3	7	4	7	1	29	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>